

*Wawirka*

J u l i e W a w i r k a



BATH 2010

CAST BRONZE FUNCTIONAL  
SCULPTURE FOR THE BATH

# WAWIRKA INC.

## CAST BRONZE VESSELS & ACCESSORIES FOR THE BATH

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### THE ARTIST

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Wawirka Inc. was created in 1999 by Julie Wawirka, a ceramic artist working with thrown and altered forms and exhibiting in galleries throughout the Northwest. Julie entered the kitchen and bath world when the need for a new bath sink in her own home arose. Realizing that she needed a more substantial medium than porcelain in order to execute the delicate altered edges that her work was known for, she found cast bronze. A metal that has been used in art for centuries, bronze is as lasting as it is strong and acquires a beautiful natural patina over time as it changes and evolves with the environment. Julie located a foundry to work with located just outside Portland and the first vessel was cast in bronze.

Julie presented the three original vessel designs to selected showrooms throughout the west. Met with a warm reception, they were among the first vessel forms seen in showrooms. Shortly after, Porcher, American Standard's luxury division, approached Julie and asked her to create five vessels to be sold exclusively under the Porcher brand. Julie's own line of vessels and accessories can now be found in bath and kitchen showrooms in the US, Canada and select international markets.

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### THE INSPIRATION

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Having lived in the back country of Idaho for many years and currently in Oregon, Julie looks to the abundant beauty found in nature for inspiration. The sweeping gestural forms, line and movement she creates in her work mimics the manner in which the natural world has been formed and sculpted by the active elements of wind and water. The elements at work with the environment is a concept that resounds throughout her creations and can be seen in her vessel series based on the leaf of the ginkgo tree. With this series, she captures the movement, irregularity and variance in the leaves as they fall from the tree. Other vessels summon visions of the ocean such as waves breaking and beach shells. All of Julie's designs find a common simplicity and pureness in design that is what makes each piece truly a functional sculpture for the bath.



## INTRODUCTION

- 1-2.....the artist & inspiration
- 3-4.....table of contents

## VESSELS

- 5-6.....vessels, introduction

### COUNTERTOP VESSELS

- 7-8.....altered oval
- 9-10.....beginnings
- 11-12.....breakers
- 13-14.....brush stroke
- 15-16.....cascade
- 17-18.....country
- 19-20.....flight
- 21-22.....ginkgo series 1
- 23-24.....ginkgo series 2
- 25-26.....origami
- 27-28.....pebble A/pebble B
- 29-30.....shell
- 31-32.....wave

### SEMI-RECESSED VESSEL

- 33-34.....eclipse

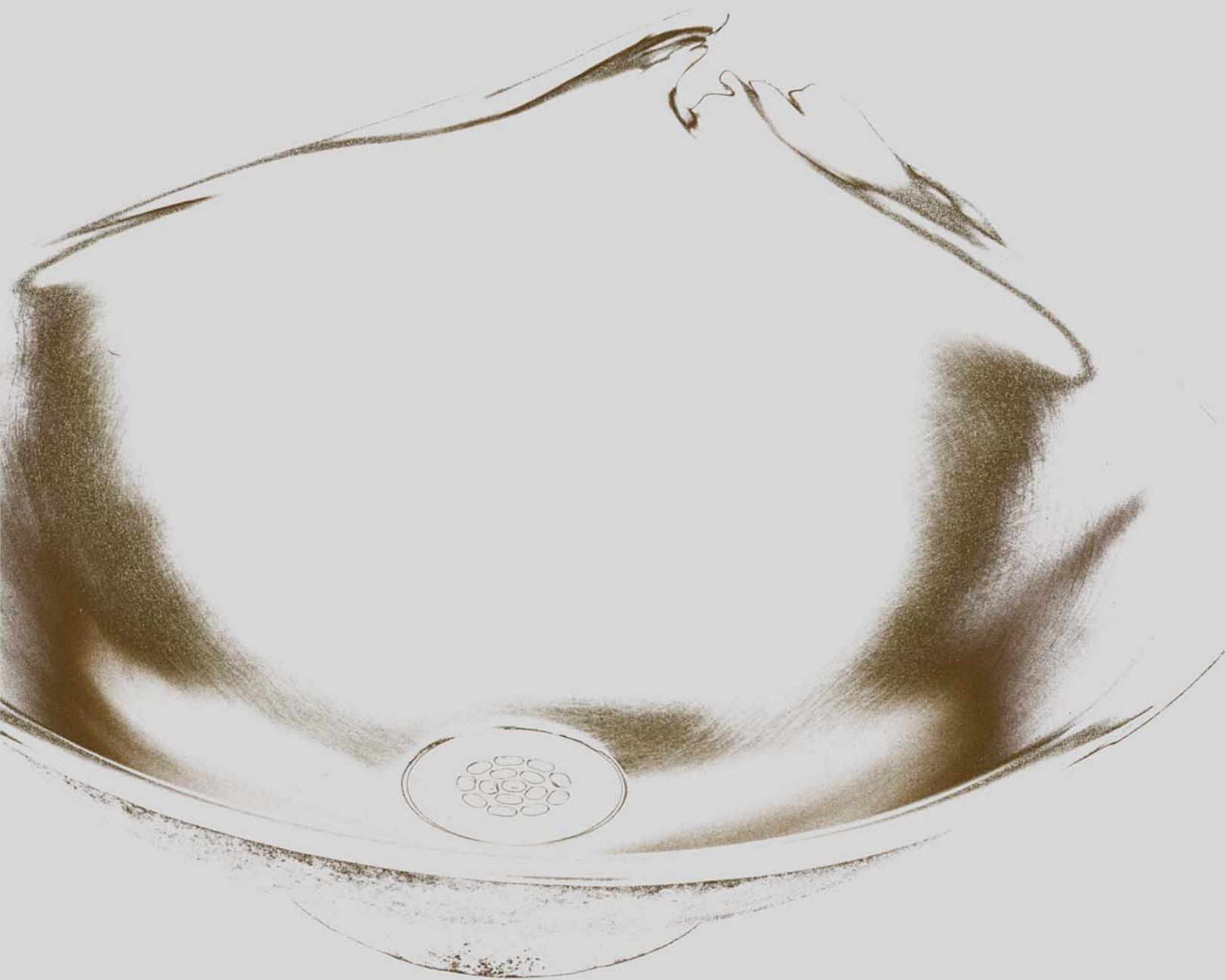
### SELF RIMMING SINKS

- 35-36.....nouveau
- 37-38.....retro

## ACCESSORIES

- 39-40.....accessories, introduction
- 41-42.....wind series hardware accessories
- 43-44.....ribbon series hardware accessories
- 45-46.....vessel accessories

- 47-48.....materials & finishes
- 49-50.....environmental responsibility/LEEDS
- 51-52.....bronze maintenance & care
- 53.....contact



## VESSELS

Drawing upon her years as a ceramicist in the gallery circuit, Julie Wawirka presents a series of stunning vessels for the bath. Each vessel is created by Julie in her home studio in Portland, Oregon. In her designs, Julie masterfully incorporates expressive line contours and spontaneity of shape that evoke the natural world. A vessel form often requires months of perfecting and sculpting before it is complete and ready to be cast in metal. After the design process is complete, the vessel is sand cast in bronze or white bronze at a small art foundry outside of Portland. Most of the sinks are designed to be free-standing countertop vessels with the exception of a few which are semi-recessed and self rimming in design. Each vessel is inspected, signed and numbered by Julie before leaving the foundry.

From the uniqueness of design to the quality of finishing, the attention to craft and detail that is apparent in a Wawirka vessel makes it much more than just a sink. Julie Wawirka changed the status quo of bath sink design when she combined the beauty of fine art sculpture with cast bronze and added an element of functionality.



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## ALTERED OVAL VESSEL

Shown in cast silicon bronze  
with patina finish 2-CCFSS.

# Altered Oval Vessel

## SPECIFICATIONS

### ALTERED OVAL VESSEL

Model: AL (+ finish)

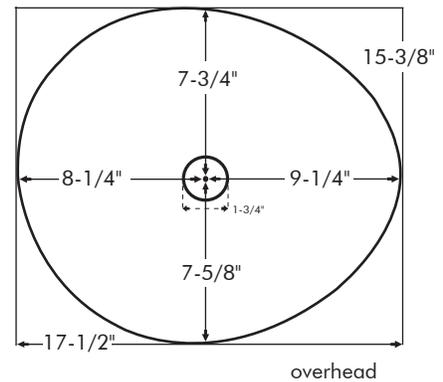
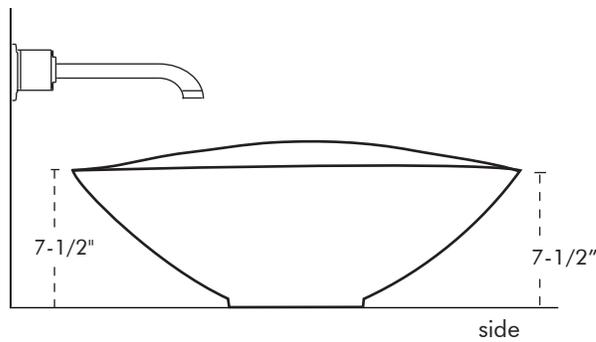
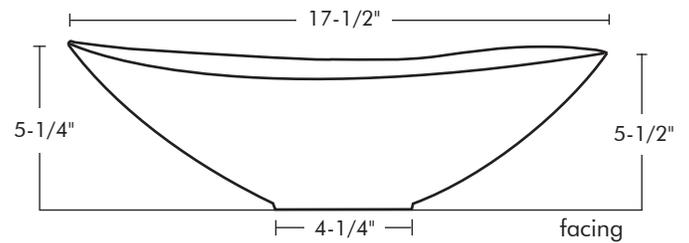
Category: Bronze Vessel Sink

Mount: Free Standing Countertop

Finishes: Listed below

Measurements: 17-1/2" x 15-3/8" x 7-1/2"

Drain Opening: 1-3/4" ID



## AVAILABLE FINISHES

Satin Metal: **5-S**, satin silicon bronze      **6-WB**, satin white bronze

Patina Finish: **1-CFS**, satin, gold/black      **2-CCFSS**, semimatte, green/gold, silver/black  
**3-CFM**, matte, green/brown      **4-CMS**, semimatte, brown/black



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## BEGINNINGS VESSEL

Shown in cast silicon bronze  
with satin finish (5-S).

# Beginnings Vessel

## SPECIFICATIONS

### BEGINNINGS VESSEL

Model: **BEG** (+ finish)

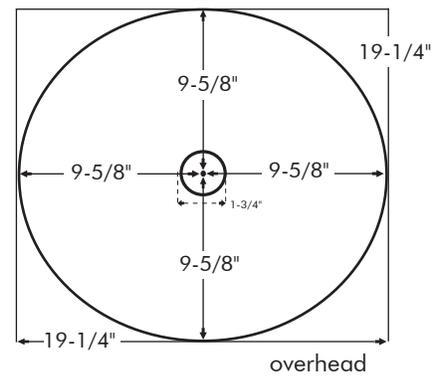
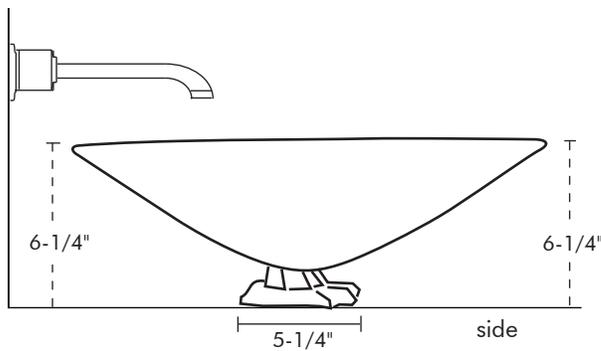
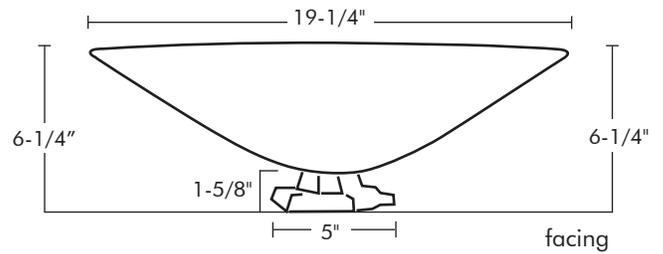
Category: Bronze Vessel Sink

Mount: Free Standing Countertop

Finishes: Listed below

Measurements: 19-1/4" x 19-1/4" x 6-1/4"

Drain Opening: 1-3/4" ID



## AVAILABLE FINISHES

Satin Metal: **5-S**, satin silicon bronze      **6-WB**, satin white bronze

Patina Finish: **1-CFS**, satin, gold/black

**2-CCFSS**, semimatte, green/gold, silver/black

**3-CFM**, matte, green/brown

**4-CMS**, semimatte, brown/black



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## BREAKERS VESSEL

Shown in cast silicon bronze  
with satin finish (5-S).

# Breakers Vessel

## SPECIFICATIONS

### BREAKERS VESSEL

**Model:** BKS (+ finish)

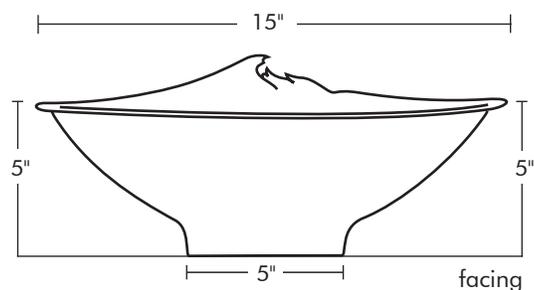
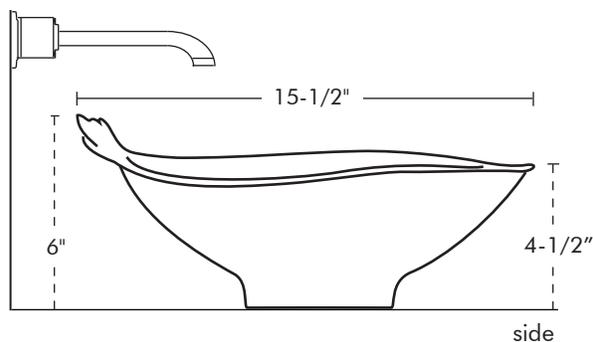
**Category:** Bronze Vessel Sink

**Mount:** Free Standing Countertop

**Finishes:** Listed below

**Measurements:** 15" x 15-1/2" x 6"

**Drain Opening:** 1-3/4" ID



## AVAILABLE FINISHES

**Satin Metal:** **5-S**, satin silicon bronze      **6-WB**, satin white bronze

**Patina Finish:** **1-CFS**, satin, gold/black

**2-CCFSS**, semimatte, green/gold, silver/black

**3-CFM**, matte, green/brown

**4-CMS**, semimatte, brown/black



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## BRUSH STROKE VESSEL

Shown in cast silicon bronze  
with patina finish 4-CMS.

# Brush Stroke Vessel

## SPECIFICATIONS

### BRUSH STROKE VESSEL

Model: BR (+ finish)

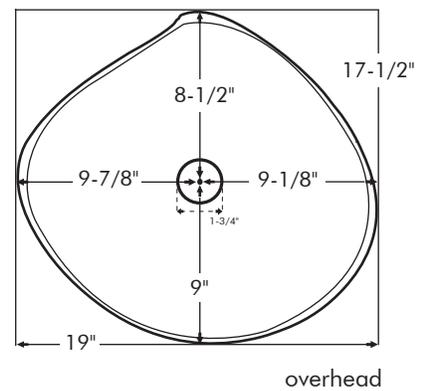
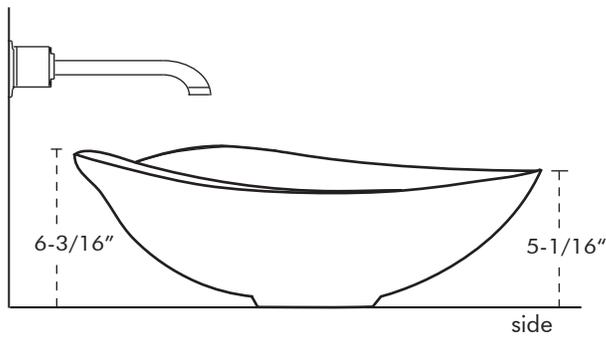
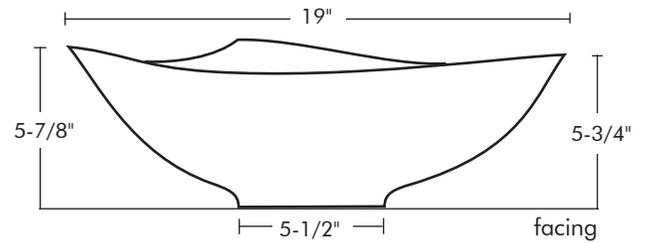
Category: Bronze Vessel Sink

Mount: Free Standing Countertop

Finishes: Listed below

Measurements: 19" x 17-1/2" x 6-3/16"

Drain Opening: 1-3/4" ID



## AVAILABLE FINISHES

Satin Metal: **5-S**, satin silicon bronze      **6-WB**, satin white bronze

Patina Finish: **1-CFS**, satin, gold/black

**2-CCFSS**, semimatte, green/gold, silver/black

**3-CFM**, matte, green/brown

**4-CMS**, semimatte, brown/black



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## CASCADE VESSEL

**Main Image:** Cascade vessel cast in white bronze, satin finish (6-WB). Shown sitting atop optional Foot/Pedestal (CAS FT). Photographed with Bridge faucet by Waterdecor.

**Lower Right Image:** Cascade vessel cast in silicon bronze with satin finish (5-S), and custom patina (9-SC) on exterior. Shown with optional Overflow Tray (OVTR) .

**Thumbnail Images (Lower Left):** Cascade vessel shown singly, and with foot & faucet. Cast white bronze (6-WB).

# Cascade Vessel

## SPECIFICATIONS

### CASCADE VESSEL

**Sku:** CAS (+ finish)

**Category:** Bronze Vessel Sink

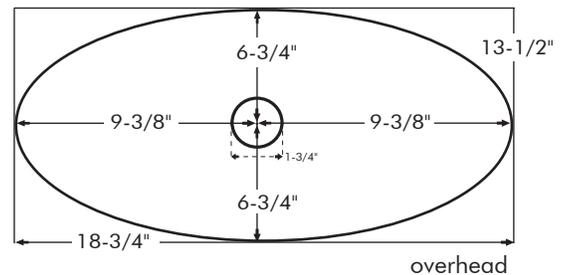
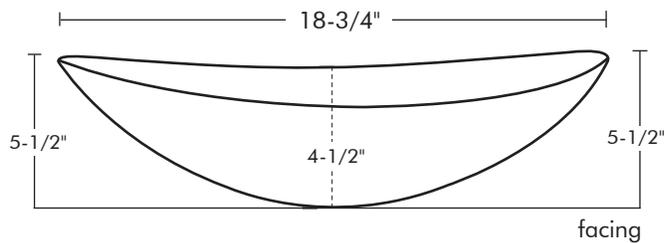
**Mount:** Free Standing Countertop

**Finishes:** Listed below

**Measurements:** 18-3/4" x 13-1/2" x 5-1/2"

**Drain Opening:** 1-3/4" ID

**Note:** More information on the Overflow Tray(OVTR) and Pedestal Foot(CAS FT) pictured w/ Cascade vessel are available on the Vessel Accessory page.



## AVAILABLE FINISHES

**Satin Metal:** **5-S**, satin silicon bronze      **6-WB**, satin white bronze

**Patina Finish:** **1-CFS**, satin, gold/black

**2-CCFSS**, semimatte, green/gold, silver/black

**3-CFM**, matte, green/brown

**4-CMS**, semimatte, brown/black

**9-SC**, matte, silver cobalt (custom patina shown on exterior of vessel and tray edges in photo)



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## COUNTRY VESSEL

Shown in cast silicon bronze  
with patina finish 3-CFM.

# Country Vessel

## SPECIFICATIONS

### COUNTRY VESSEL

**Model:** CO (+ finish)

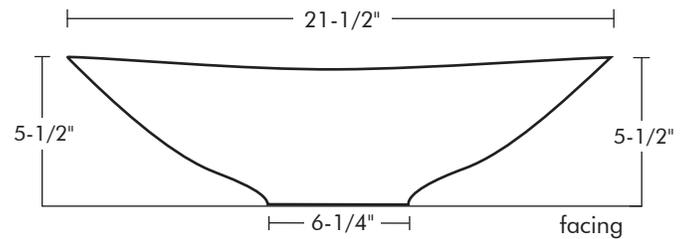
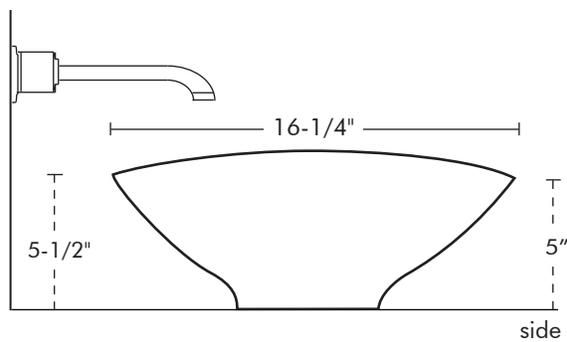
**Category:** Bronze Vessel Sink

**Mount:** Free Standing Countertop

**Finishes:** Listed below

**Measurements:** 21-1/2" x 16-1/4" x 5-1/2"

**Drain Opening:** 1-3/4" ID



## AVAILABLE FINISHES

**Satin Metal:** **5-S**, satin silicon bronze      **6-WB**, satin white bronze

**Patina Finish:** **1-CFS**, satin, gold/black      **2-CCFSS**, semimatte, green/gold, silver/black  
**3-CFM**, matte, green/brown      **4-CMS**, semimatte, brown/black



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## FLIGHT VESSEL

Shown in cast white bronze  
with satin finish (6-WB).

# Flight Vessel

## SPECIFICATIONS

### FLIGHT VESSEL

Model: FLT (+ finish)

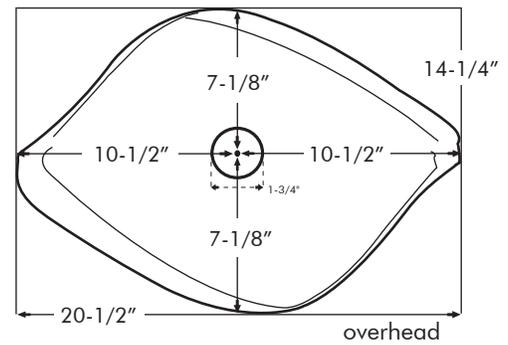
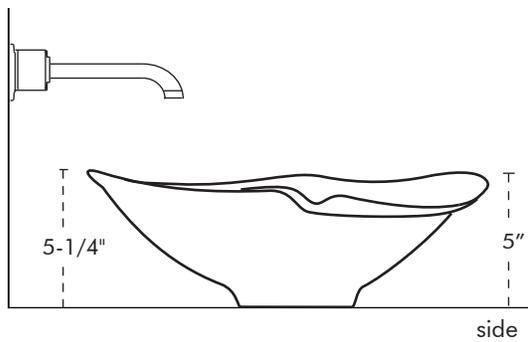
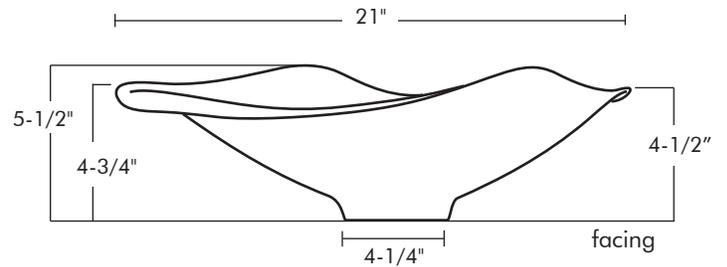
Category: Bronze Vessel Sink

Mount: Free Standing Countertop

Finishes: Listed below

Measurements: 21" x 14-1/4" x 5-1/4"

Drain Opening: 1-3/4" ID



## AVAILABLE FINISHES

Satin Metal: **5-S**, satin silicon bronze      **6-WB**, satin white bronze

Patina Finish: **1-CFS**, satin, gold/black      **2-CCFSS**, semimatte, green/gold, silver/black  
**3-CFM**, matte, green/brown      **4-CMS**, semimatte, brown/black



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## GINKGO VESSELS

### GINKGO LARGE A & SMALL B

Shown Top: Both vessels cast in silicon bronze with satin finish (5-S).

Shown Bottom: Alternate views of the Ginkgo large A vessel.

# Ginkgo Vessels

## Fallen Leaves Series

### Vessels: Large A & Small B

## SPECIFICATIONS

### GINKGO VESSEL LARGE A

**Model:** GNK LG A (+ finish) - as sink

**Model:** GNK LG A DEC (+ finish) - as decorative bowl

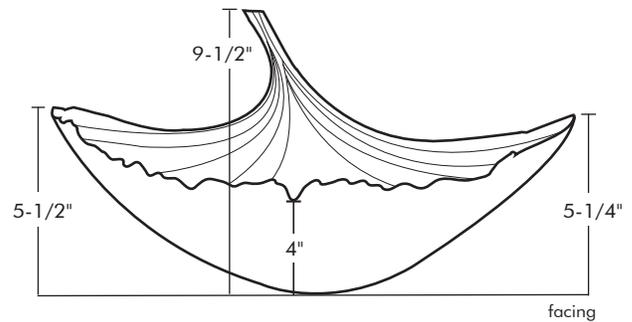
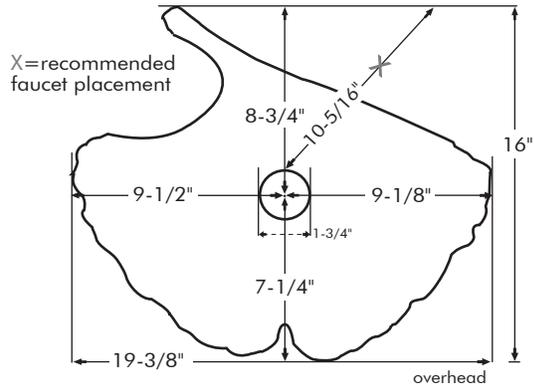
**Category:** Bronze Vessel Sink/Decorative Bowl

**Mount:** Free Standing Countertop

**Finishes:** Listed below

**Measurements:** 19-3/8" x 16" x 5-1/2"h

**Drain Opening:** 1-3/4" ID



### GINKGO VESSEL SMALL B

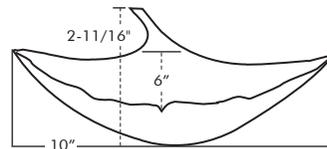
**Model:** GNK SM B (+ finish)

**Category:** Decorative Bowl/Soap Dish

**Measurements:** 10" x 6" x 2-11/16" h

**Finishes:** Listed below

**Weight:** 2 lbs.



## AVAILABLE FINISHES

**Satin Metal:** **5-S**, satin silicon bronze      **6-WB**, satin white bronze

**Patina Finish:** **1-CFS**, satin, gold/black

**2-CCFSS**, semimatte, green/gold, silver/black

**3-CFM**, matte, green/brown

**4-CMS**, semimatte, brown/black



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## GINKGO VESSELS

GINKGO LARGE B,  
MEDIUM & SMALL C

Shown Top: All three vessels  
cast in silicon bronze with  
satin finish (5-S).



Panel Photos - Shown Top: Large Ginkgo Vessel B/GNK LG B 5-S  
Shown Middle: Medium Ginkgo Vessel/GNK MED 5-S  
Shown Bottom: Small Ginkgo Vessel C/ GNK SM C 5-S

# Ginkgo Vessels

Fallen Leaves Series  
Vessels Large B, Medium, & Small C

## SPECIFICATIONS

### GINKGO VESSEL, LARGE B

Model: GNK LG B (+ finish) - as sink

Model: GNK LG B DEC (+ finish) - as decorative bowl

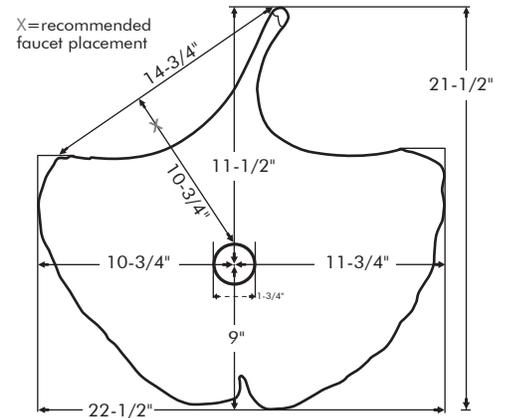
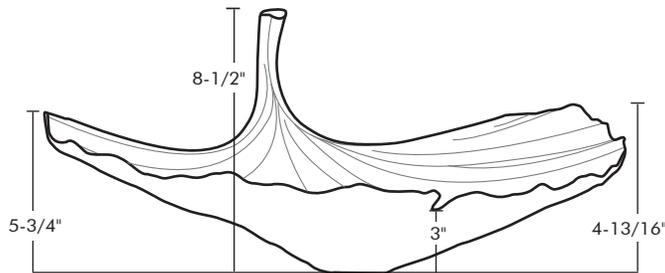
\*as a decorative bowl, the drain hole would be absent

Category: Bronze Vessel Sink/Decorative Bowl

Mount: Free Standing Countertop

Finishes: Listed below

Drain Opening: 1-3/4" ID

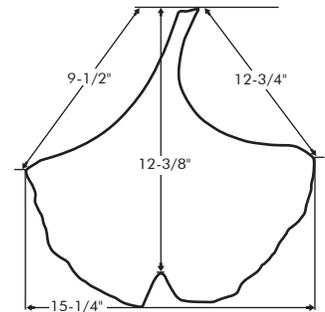
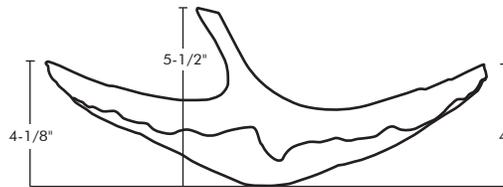


### GINKGO VESSEL, MEDIUM

Model: GNK MED (+ finish)

Category: Decorative Bowl

Finishes: Listed below

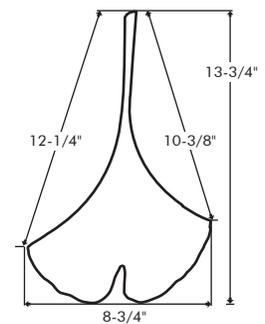
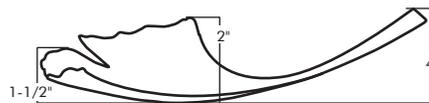


### GINKGO VESSEL, SMALL C

Model: GNK SM C (+ finish)

Category: Decorative Bowl/Soap dish

Finishes: Listed below



## AVAILABLE FINISHES

Satin Metal: **5-S**, satin silicon bronze    **6-WB**, satin white bronze

Patina Finish: **1-CFS**, satin, gold/black    **2-CCFSS**, semimatte, green/gold, silver/black

**3-CFM**, matte, green/brown    **4-CMS**, satin, brown/black



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## ORIGARI VESSEL

**Main Image:** Origari vessel cast in silicon bronze, satin finish (5-S). Shown atop Angled Square Pedestal Foot - 1-1/8" high. Pedestal foot is sold separately.

**Lower Images:** Origari vessel facing(left) and Origari vessel side view(right).

# Origari Vessel

## SPECIFICATIONS

### ORIGARI VESSEL

**Model:** ORI (+ finish)

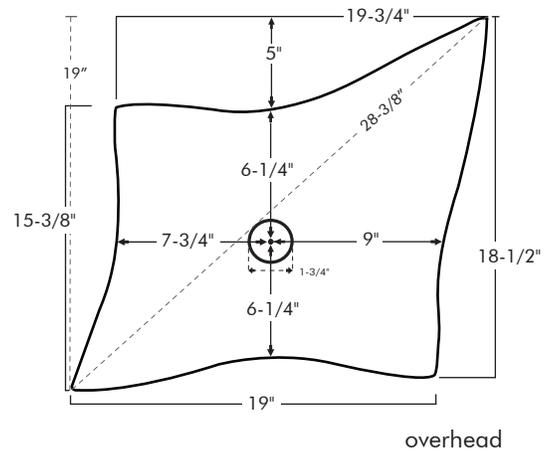
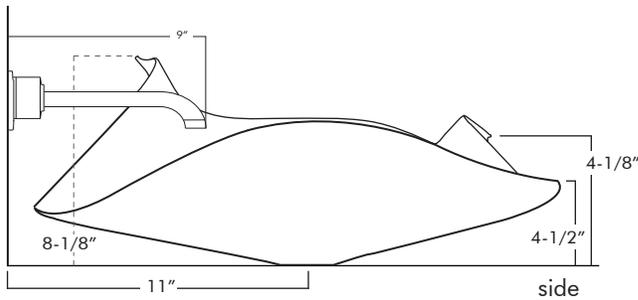
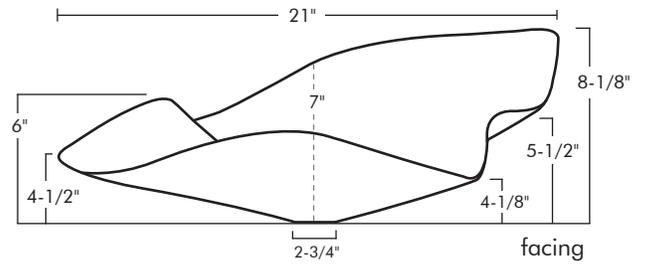
**Category:** Bronze Vessel Sink

**Mount:** Free Standing Countertop

**Finishes:** Listed below

**Measurements:** 19" x 18" x 8-1/8"

**Drain Opening:** 1-3/4" ID



## AVAILABLE FINISHES

**Satin Metal:** **5-S**, satin silicon bronze      **6-WB**, satin white bronze

**Patina Finish:** **1-CFS**, satin, gold/black      **2-CCFSS**, semimatte, green/gold, silver/black  
**3-CFM**, matte, green/brown      **4-CMS**, semimatte, brown/black

PEBBLE VESSEL SERIES, "A" & "B"



Shown Above: Pebble Vessel "A" in cast bronze w/ exterior patina 9-SC shown with optional tray overflow.

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Shown Above: Pebble Vessel "B" in cast bronze, shown atop "Angled Square Foot - 1/8" h(optional)"

Panel Photos (left to right): (1)Pebble "B" profile (2)Pebble "B" atop "Angled Round Foot -1" h(optional) (3)Pebble "B" overhead

# Pebble Vessel Series

## Vessels: Pebble "A" & "B"

### SPECIFICATIONS

#### PEBBLE VESSEL "A"

**Model:** PEB A (+ finish)

**Category:** Bronze Vessel Sink

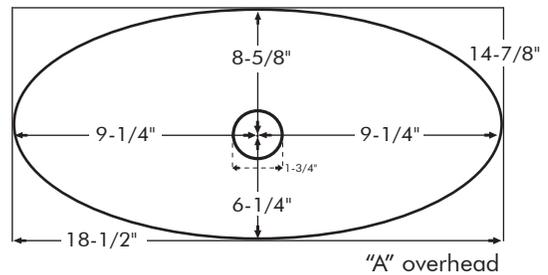
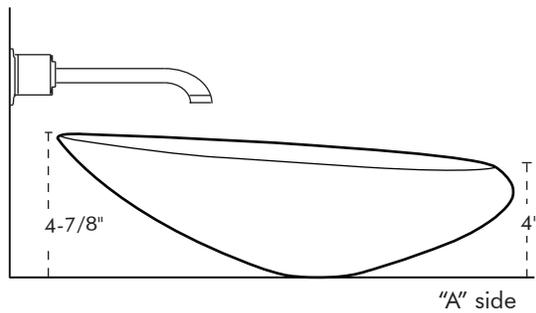
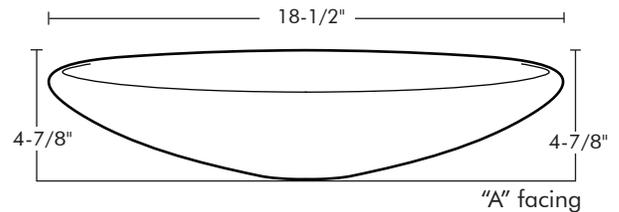
**Mount:** Free Standing Countertop

**Finishes:** Listed below

**Measures:** 18-1/2" x 14-7/8" x 4-7/8"

**Drain Opening:** 1-3/4"

**Note:** The specifications for the "Tray Overflow" (pictured w/ Pebble A on front) are available on the Vessel Accessory page.



#### PEBBLE VESSEL "B"

**Model:** PEB B (+ finish)

**Category:** Bronze Vessel Sink

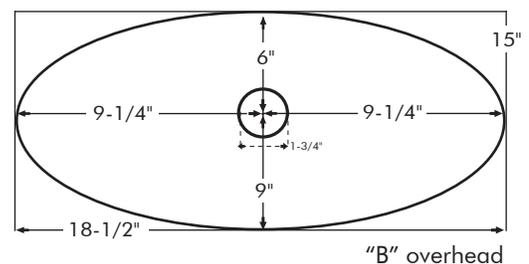
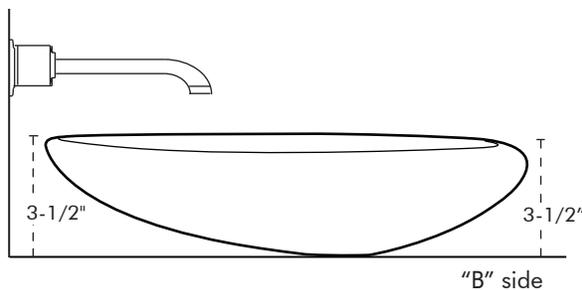
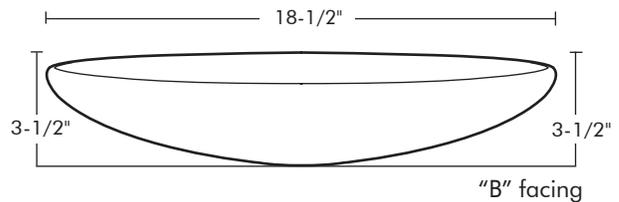
**Mount:** Free Standing Countertop

**Finishes:** Listed below

**Measurements:** 18-1/2" x 15" x 3-1/2"

**Drain Opening:** 1-3/4"

**Note:** The specifications for the "Pedestal Feet" (pictured w/ Pebble B on front) are available on the Vessel Accessory page.



### AVAILABLE FINISHES

**Satin Metal:** **5-S**, satin silicon bronze      **6-WB**, satin white bronze

**Patina Finish:** **1-CFS**, satin, gold/black

**2-CCFSS**, semimatte, green/gold, silver/black

**3-CFM**, matte, green/brown

**4-CMS**, semimatte, brown/black



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## SHELL VESSEL

Shown in cast white bronze  
with satin finish (6-WB).

# Shell Vessel

## SPECIFICATIONS

### SHELL VESSEL

Model: SHE (+ finish)

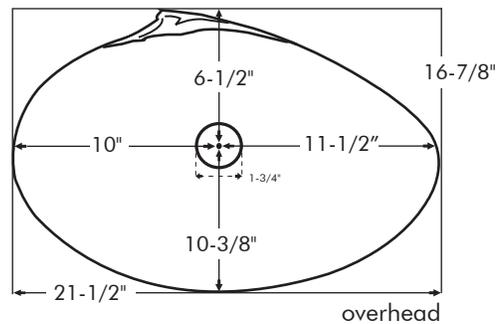
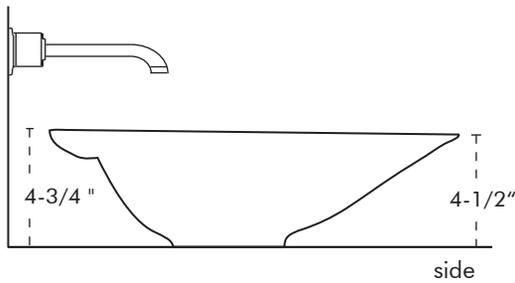
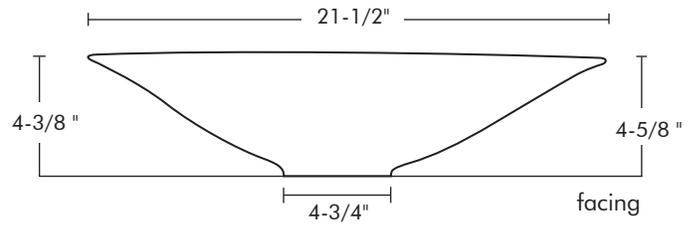
Category: Bronze Vessel Sink

Mount: Free Standing Countertop

Finishes: Listed below

Measurements: 21-1/2" x 16-7/8" x 4-3/4"

Drain Opening: 1-3/4" ID



## AVAILABLE FINISHES

Satin Metal: **5-S**, satin silicon bronze      **6-WB**, satin white bronze

Patina Finish: **1-CFS**, satin, gold/black

**2-CCFSS**, semimatte, green/gold, silver/black

**3-CFM**, matte, green/brown

**4-CMS**, semimatte, brown/black



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## WAVE VESSEL

Shown in cast silicon bronze  
with patina finish 1-CFS.

# Wave Vessel

## SPECIFICATIONS

### WAVE VESSEL

**Model:** WAV (+ finish)

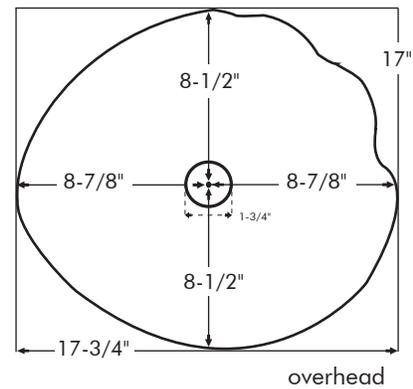
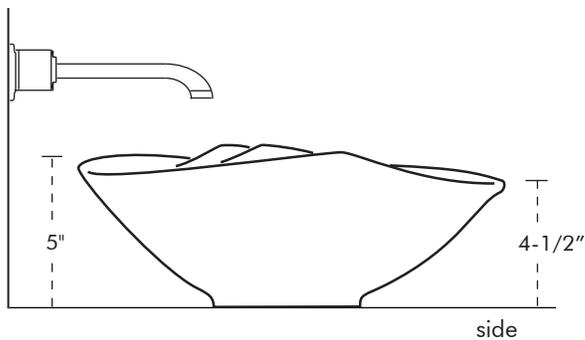
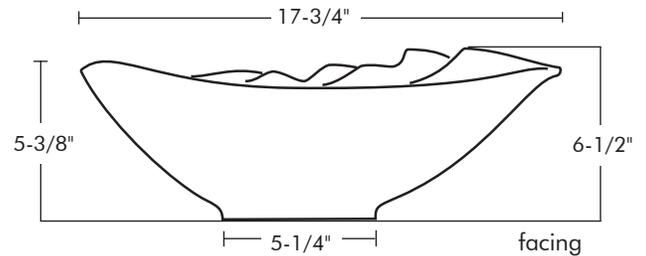
**Category:** Bronze Vessel Sink

**Mount:** Free Standing Countertop

**Finishes:** Listed below

**Measurements:** 17-3/4" x 17" x 5"

**Drain Opening:** 1-3/4" ID



## AVAILABLE FINISHES

**Satin Metal:** **5-S**, satin silicon bronze      **6-WB**, satin white bronze

**Patina Finish:** **1-CFS**, satin, gold/black      **2-CCFSS**, semimatte, green/gold, silver/black  
**3-CFM**, matte, green/brown      **4-CMS**, semimatte, brown/black



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## ECLIPSE VESSEL

SEMI-RECESSED

Shown in cast silicon bronze  
with patina finish 1-CFS.

# Eclipse Vessel

## SPECIFICATIONS

### ECLIPSE VESSEL, SEMI-RECESSED

**Model:** ECL (+ finish)

**Category:** Bronze Vessel Sink

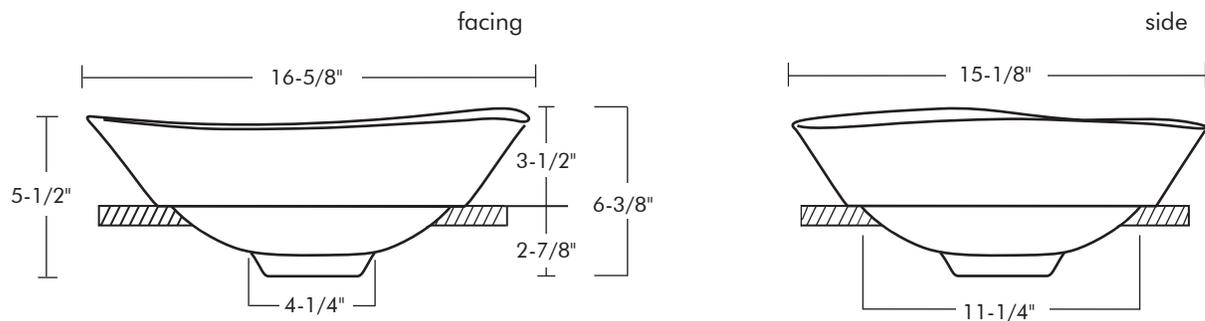
**Mount:** Semi Recessed Vessel

**Finishes:** Listed below

**Measurements:** 16-5/8" x 15-1/8" x 6-3/8"

**Drain Opening:** 1-3/4" ID

**Note:** Installation template is mailed with sink unless requested prior to shipping.



## AVAILABLE FINISHES

**Satin Metal:** **5-S**, satin silicon bronze      **6-WB**, satin white bronze

**Patina Finish:** **1-CFS**, satin, gold/black

**2-CCFSS**, semimatte, green/gold, silver/black

**3-CFM**, matte, green/brown

**4-CMS**, semimatte, brown/black

## HARDWARE ACCESSORIES

Julie Wawirka has created a line of hardware accessories cast in silicon bronze or white bronze with a choice of seven living finishes. Refreshingly unconventional, the hardware is rich in contour with each piece carrying a similar fluidity in line and relief. Choose from the exquisite Wind Series collection of towel bars, towel ring, and cabinet/drawer pulls; the Ribbon Series collection offers a set of door pulls and cabinet pulls with a sleek ribbon like form. The clever composition of the ribbon pulls will add interest to any surface, and not just in the bath!



## WIND SERIES ACCESSORIES

Towel Bars in three sizes, Towel Ring, and Drawer Pulls.

Shown in cast silicon bronze with satin finish (5-S).

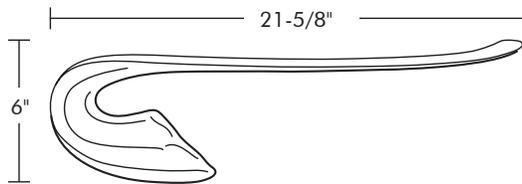
# Hardware Accessories

## Towel Bars & Ring, Drawer Pulls

### SPECIFICATIONS

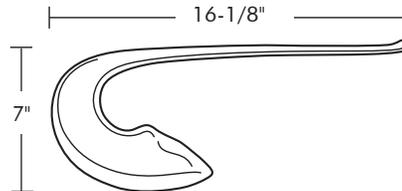
#### TOWEL BAR, LARGE

**Model:** WS TBLG (+finish)  
**Series:** Wind  
**Category:** Hardware Accessories  
**Finishes:** Listed below  
**Projection:** 2-3/4"



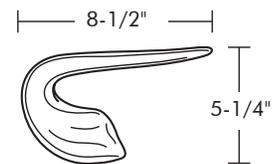
#### TOWEL BAR, MEDIUM

**Model:** WS TBMD (+finish)  
**Series:** Wind  
**Category:** Hardware Accessories  
**Finishes:** Listed below  
**Projection:** 3-1/8"



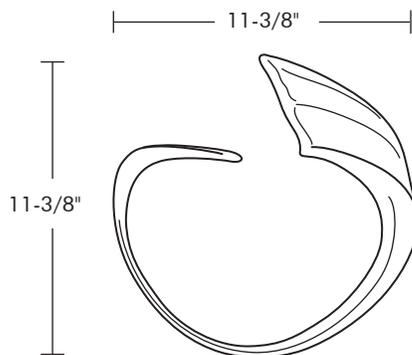
#### TOWEL BAR, SMALL

**Model:** WS TBSM (+finish)  
**Series:** Wind  
**Category:** Hardware Accessories  
**Finishes:** Listed below  
**Projection:** 2-7/8"  
 Note: Available in left or right.



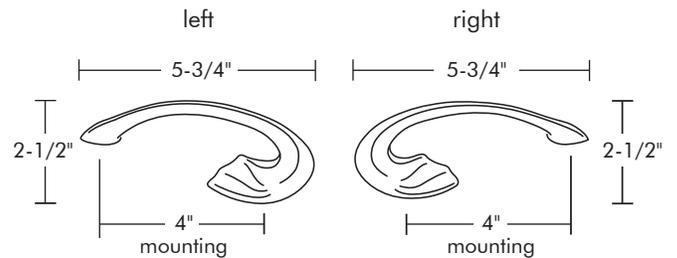
#### TOWEL RING

**Model:** WS TR (+finish)  
**Series:** Wind  
**Category:** Hardware Accessories  
**Finishes:** Listed below  
**Projection:** 2-3/4"



#### DRAWER PULLS

**Model:** WS DPL (+finish) / WS DPR (+finish)  
**Series:** Wind  
**Category:** Hardware Accessories  
**Finishes:** Listed below  
**Projection:** 1"



### AVAILABLE FINISHES

**Satin Metal:** **5-S**, satin silicon bronze    **6-WB**, satin white bronze

**Patina Finish:** **1-CFS**, satin, gold/black

**2-CCFSS**, semimatte, green/gold, silver/black

**3-CFM**, matte, green/brown

**4-CMS**, semimatte, brown/black



## RIBBON SERIES ACCESSORIES

Door Pulls, Cabinet Pulls, and Single Pull.

Shown in cast silicon bronze with satin finish (5-S).

# Hardware Accessories

## Door, Cabinet & Drawer Pulls

### SPECIFICATIONS

#### DOOR PULLS

Model: R DOPL (+finish) \*left

Model: R DOPR (+finish) \*right

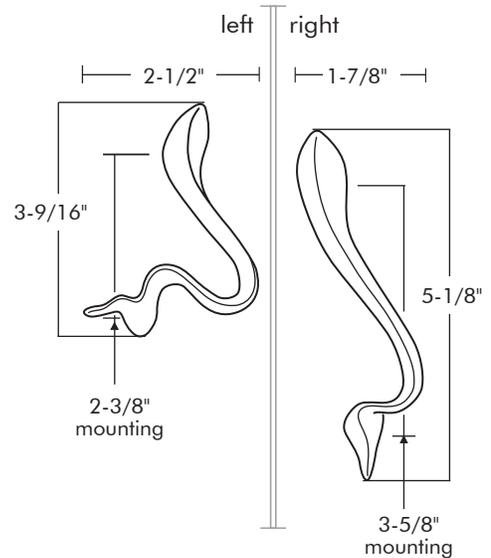
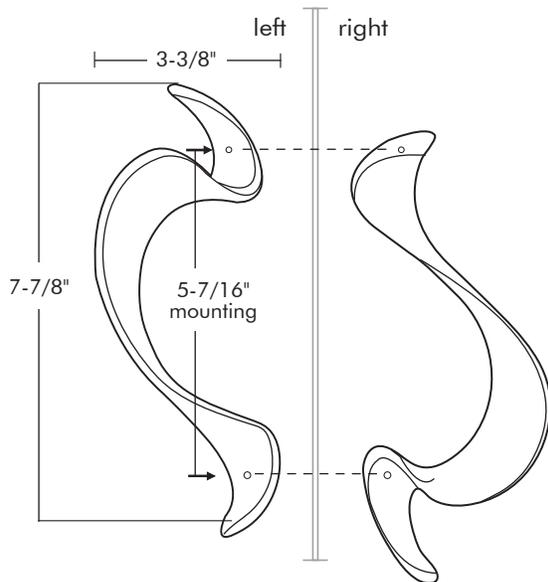
Series: Ribbon

Category: Hardware Accessories

Finishes: Listed below

Projection: 2-5/8"

Note - Back to back mounting available with upcharge.



#### CABINET PULLS

Model: R CPL (+finish) \*left

Model: R CPR (+finish) \*right

Series: Ribbon

Category: Hardware Accessories

Finishes: Listed Below

Projection: 1"

#### SINGLE PULL

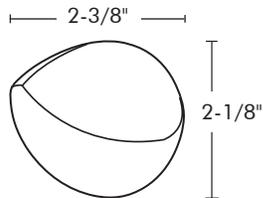
Model: W SP (+finish)

Series: Ribbon

Category: Hardware Accessories

Finishes: Listed below

Projection: 13/16"



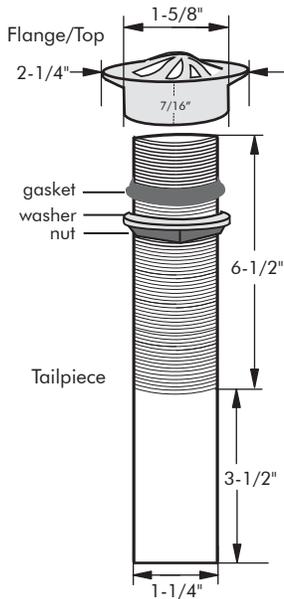
### AVAILABLE FINISHES

Satin Metal: **5-S**, satin silicon bronze    **6-WB**, satin white bronze

Patina Finish: **1-CFS**, satin, gold/black    **2-CCFSS**, semimatte, green/gold, silver/black

**3-CFM**, matte, green/brown    **4-CMS**, semimatte, brown/black

# Vessel Accessories



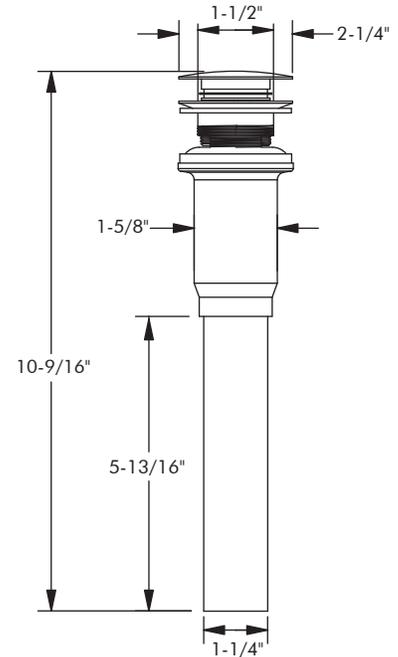
## WAWIRKA DRAIN ASSEMBLY

**Model:** DRN (+ finish)

**Style:** Grid Strainer

**Finishes:** Listed bottom left

**Note:** Our drain flange is cast bronze - unplated solid alloy, designed by Julie Wawirka. The tailpiece is plated brass. Available with P Trap for exposed installations, please call for pricing.



## POP UP DRAIN

**Model:** DRN PU (+ finish)

**Style:** Pop Up/Overflow

**Note:** Must be used with vessels ordered with the overflow tray accessory.

**AVAILABLE FINISHES/POP UP DRAIN**

**UB 000**, unfinished brass \*matches Wawirka finish 5-S

**ORB -010**, oil rubbed bronze \*matches Wawirka finish 4-CMS

**BN 118**, brushed nickel \*matches Wawirka finish 6-WB

## OVERFLOW TRAY

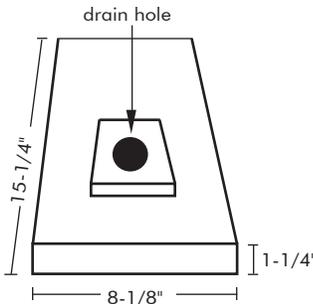
**Model:** OVTR (+ finish)

**Finishes:** Listed bottom left

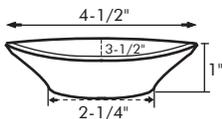
**Drain:** Pop up style drain required for use with tray.

**Note:** Overflow tray is available for use only with vessel models: Cascade and Pebble "A".

\*A photo of the tray overflow paired with the above mentioned vessels can be seen on their respective specification sheets.



**PEDESTAL FEET:** The pedestal feet add height and style to a vessel installation. Wawirka's drain model (DRN) is recommended for use with the pedestal feet. Please note that the feet are available with select vessels only.



## CASCADE FOOT (1" h)

**Model:** CAS FT (+ finish)

**Finishes:** Listed bottom left

**Drain Hole:** 1-1/2" ID

**Available with vessel model:** Cascade

\*The Cascade Foot can be seen on the specification sheet for vessel Cascade.



## ANGLED ROUND FOOT (5/8" h)

**Model:** FT ANG RND (+ finish)

**Finishes:** Listed bottom left

**Available with vessel models:**

Cascade, Pebbles "A" & "B", and Ginkgo Large A and Ginkgo Large B

\*The Angled Round Foot can be seen on the specification sheet for vessel Pebble "B".



## ANGLED SQUARE FOOT (1-1/8" h)

**Model:** FT ANG SQ1 (+ finish)

**Finishes:** Listed bottom left

**Available with vessel models:**

Cascade, Pebbles "A" & "B", and Ginkgo Large A and Ginkgo Large B

## ANGLED SQUARE FOOT (3/4" h)

**Model:** FT ANG SQ2 (+ finish)

**Measures** 3-1/2" x 3-1/2" x 3/4" h

\*The Angled Square Foot can be seen on the specification sheet for vessel Pebble "B".

## AVAILABLE FINISHES

**Satin Metal:** 5-S, satin silicon bronze    6-WB, satin white bronze

**Patina Finish:** 1-CFS, satin, gold/black    2-CCFSS, semimatte, green/gold, silver/black

3-CFM, matte, green/brown    4-CMS, satin, brown/black    9-SC, matte, silver cobalt

## MATERIALS & FINISHES

Wawirka vessels and accessories are first designed in resin and clay by artist Julie Wawirka in her studio in Portland, Oregon. They are then sand cast or lost wax cast and finished by hand at a small art foundry. The Wawirka line is available in cast silicon bronze and cast white bronze. These metals have a "living finish" which means they change with time, usage and environment, eventually developing a rich aged patina as the metal oxidizes. Our finishes can be divided into two categories, satin finishes and patina finishes.

### SATIN FINISHES

Wawirka satin finishes are simply, solid metal alloys (bronze and white bronze) with an application of a clear paste wax to protect the surface. Our satin metal finishes are hand rubbed to achieve a brushed or satin quality as opposed to a high sheen. No plating or protective finishes other than the paste wax is applied, the color of the surface is the color of the metal itself. Our metals will patina over time, the color will become darker with an aged bronze look, adding a character and uniqueness found only in a living finish. With regular polishing or the use of an abrasive pad, it is possible to remove the oxidation process and maintain the original appearance of the bronze.

#### Satin Metal Finishes:

- 5-S: satin silicon bronze
- 6-WB: satin white bronze
- 7-B: satin yellow brass

### PATINA FINISHES

Also available is a choice of four unusual finishes of varying color and pattern. The "patina finishes" are created by a chemical induced oxidation of the bronze surface after it is heated. The chemicals used are naturally derived mineral oxides such as iron and copper. They are hand applied to the surface with an acid base liquid. The unique hues that emerge are a result of controlling the temperature, the amount and type of minerals applied, and the patineurs individual style. Patinas on individual vessels will differ in patterning and tonal range, no two will ever be exactly alike. Keep in mind, patina finishes are more delicate than satin metal finishes and not recommended for high use areas or commercial installations. Some customized patina options are available upon request.

#### Patina Finishes:

- 1-CFS: satin, gold/black
- 2-CCFSS: semimatte, green/gold & silver/black
- 3-CFM: matte, green/brown
- 4-CMS: semimatte, brown/black



# ENVIRONMENTAL RESPONSIBILITY

WAWIRKA VESSELS AND ACCESSORIES RATE HIGHLY AS USGBC LEED CONTRIBUTING MATERIALS.

***Recycled Content Credit:***

Our bronze alloys contain: 90% recycled content, 50% post-consumer recycled content and 40% pre-consumer recycled content.

Our vessels are sand cast, an efficient low tech process that reuses the sand molding material indefinitely.

***Regional Materials Credit:***

Our products are designed and manufactured entirely in the Portland, Oregon metro area.

Our silicon bronze is best quality lead free Herculoy bronze alloy, refined and shipped from California.

ADDITIONALLY, WAWIRKA BRONZE....

Has an unplated, perpetually renewable surface maintainable with simple, nontoxic cleaning materials.

***Is naturally antimicrobial:***

Containing over 90% copper, our bronze alloy is considered a naturally sterile surface. Harmful bacteria can survive for days on stainless steel, porcelain, or glass, but on copper alloy surfaces they are eliminated within 90 minutes.



# MAINTENANCE FOR "PATINA" FINISHES

FINISHES: 1-CFS, 2-CCFSS, 3-CFM, 4-CMS

Your vessel or accessory surface has a hand-applied patina, a "living finish," created by a chemically induced oxidation of the silicon bronze surface. Silicon bronze is composed mainly of copper and oxidizes in the same fashion as copper. A paste wax is used to protect the patina and it also allows the surface to continue evolving in response to its environment. Patina finishes are best for low use situations and should be approached with the understanding that they are a start on a process rather than an end result. With care, the finish is fairly stable, changing gradually over years.

## DANGERS TO A PATINA

The following products can damage the patina on your sink: toothpaste, sharp metal objects, carbonated beverages, corrosive household agents, lime and rust removal products, metal polishes.

## ROUTINE MAINTENANCE

Routine maintenance to a sink with a patina finish includes cleaning and waxing, and keeping the basin dry after use. If the sink is in a room where it is seldom used, then minimal maintenance is required. As a general rule of thumb, keep the sink dry by wiping with a soft cloth after use. Apply paste wax frequently to prevent water spots from forming. Water spots from hard water left to dry on the sink cannot be removed without damage to the patina. In the event of any major incidents, refinishing is available, for details please contact the showroom from where you purchased your sink.

## TO CLEAN YOUR SINK

- Use a mild non-detergent soap between waxing.
- NEVER use abrasives, metal polishes, or lime and rust removal products on your sink.

## TO WAX YOUR SINK

- Apply wax to a dry clean surface with a soft cloth or towel, cover surface completely.
  - Switch to a fresh cloth and continue wiping until wax dries, this insures a streak-free surface.
- Frequency of wax application depends on use. As a general rule of thumb, apply as often as needed to keep water beading on the surface. Paste waxes contain a solvent that removes the previous layer of wax and also acts as a cleaning agent.

Recommended Waxes: *Johnson's Paste Wax or Trewax*- these work well and are readily available in most hardware stores. *Renaissance Wax Polish* - while a little more costly, it dries quickly and is considered by restoration specialists to be the best wax, order online at [www.conservationresources.com](http://www.conservationresources.com).

*Carnuba based automotive paste waxes* without polishing agents can also be used.

## ALTERNATIVES

The patina can be rubbed back or removed altogether with a fine grade steel wool or scotchbrite pad and copper polish (Wright's Copper Cream works well). The surface under the patina is bronze, the same bronze that is offered without a patina. This surface can then be maintained in an unpatinaed state. In the event of any major incidents, refinishing is available, for details please contact the showroom from where you purchased your sink.

# MAINTENANCE FOR "SATIN" FINISHES

FINISHES: 5-S(BRONZE), 6-WB(WHITE BRONZE), 7-B(BRASS)

Welcome to the world of real materials. Our products are cast metal with a paste wax finish. There is no plating or protective finishes other than wax applied to our metals, the color of the surface is the color of the metal itself. The texture of the satin finish is created by hand polishing with a fine abrasive (scotchbrite) pad. Silicon bronze, white bronze, and yellow brass are all copper alloys and respond to the elements in the same way as copper - by tarnishing, or acquiring a patina over time. Allowing this process to happen unhindered will allow for a unique patina to develop giving you a "weathered" finish.

## MAINTAINING THE ORIGINAL SATIN FINISH:

- Dry the vessel after each use, this will retard tarnishing. Water allowed to dry on the surface will leave visible spots.
- Do not use a copper polish on the exterior of the sink, as it will remove the exterior patina.
- Polish and wax your sink frequently, this will reduce water spots and protect the finish.

## TO CLEAN/POLISH

- Rinse basin with hot water. Apply a brass/copper polish with the enclosed sponge.
- Polish until tarnish is removed. Rinse off polish. Dry the surface immediately and completely.
- Follow with an application of paste wax or trewax (see "To Wax" below).

\* *Wright's Copper Cream* is the polish we recommend, and it is available in most supermarkets and hardware stores. This copper cleaner is very effective and easy to use. It leaves a muted luster rather than a mirror like finish obtained with the use of other products. In general, any product formulated for brass or copper cleaning can be used without harming the metal.

## TO WAX

- Apply wax to a dry clean surface with a soft cloth or towel, cover surface completely.
- Switch to a fresh cloth and continue wiping until wax dries, this insures a streak-free surface.

\* If desired, a mild non-detergent soap that doesn't remove the wax can be used in between polishing. Paste waxes contain a solvent that removes the previous layer of wax and also acts as a cleaning agent.

Recommended Waxes: *Johnson's Paste Wax* or *Trewax*- these work well and are readily available in most hardware stores. *Renaissance Wax Polish* - while a little more costly, it dries quickly and is considered by restoration specialists to be the best wax, order online at [www.conservationresources.com](http://www.conservationresources.com). *Carnauba based automotive paste waxes* without polishing agents can also be used.

## IN THE CASE OF STUBBORN SPOTS OR LONG TERM NEGLECT

A fine abrasive or scotchbrite pad may be used on the sink. Because our products are unplated, you will not harm the finish. Rub the abrasive pad as strongly as needed on the spot or stain - take care to avoid the drain grid as it is probably plated and the finish may rub off. After the spot is removed, go over the entire bowl with the pad in a circular motion to reestablish the original consistent pattern, follow with polish & wax.

# CONTACT

## AVAILABILITY

The Wawirka line is available through kitchen and bath showrooms in the USA, Canada and in select international markets. For USA and Canada inquiries, please visit our website at [www.wawirka.com](http://www.wawirka.com) and click the *locate* link to find a Wawirka dealer closest to your location.

## INTERNATIONAL

International inquiries including commercial projects can be directed to the Wawirka office by email or phone.

## CONTACT

Telephone - 503.249.1642

fax - 503.249.1647

email - [info@wawirka.com](mailto:info@wawirka.com)

## STUDIO ADDRESS

Wawirka Inc.  
4222 N. Haight Avenue  
Portland, OR 97217

## WEBSITE

[www.wawirka.com](http://www.wawirka.com)

## CATALOG

Online: Download our complete catalog at [www.interiordesign.net/library](http://www.interiordesign.net/library).

Mail: To request a hard copy catalog, please email: [info@wawirka.com](mailto:info@wawirka.com).